

Work Order ID 53660

November 11, 2009 3:28:59 PM



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Item ID:	D2235-1	Accept		Setup	Start	
Revision ID:	B1				Stop	
Item Name:	Basket Rib					
Start Date:	11/11/2009	Start Qty:	10.00		Cust Item ID:	
Required Date:	18/11/2009	Req'd Qty:	10.00		Customer:	
Reference:						

Approvals:	Process Plan:	Date:	Tooling:	Date:	Run	Start	
	QC:	Date:	SPC (Y/N):	Date:		Stop	

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D2235	Rev B1								

100		Large Fab	0.00						
	Large Fab	Memo	0.00	SAD 09-11-19 (10)					
	Large Fab	1- Pick D3166-1 and cut as per dwg D2235 using DT8302 2- remove identification markings on tube 3- deburr							

110		QC5- Inspect part completeness to step on W/O	0.00	⇒ 80% h117					
	QC	Memo	0.00		(X10)	/			
	Quality Control								

120		Identify as per dwg & Stock Location: <u>WA</u>	0.00	SAD 09-11-19	(10)				
	Packaging	Memo	0.00						
	Packaging								

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Item ID: D2235-1

Accept



Setup Start



Revision ID: B1

Stop



Item Name: Basket Rib

Start Date: 11/11/2009 Start Qty: 10.00



Cust Item ID:

Required Date: 18/11/2009 Req'd Qty: 10.00



Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start



QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run HoursDraw
NumberDraw
Rev.Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

09/11/26 JG
BT 09-11-20

Picklist Print

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Work Order ID: 53660

Parent Item: D2235-1RevB1

Parent Item Name: Basket Rib

Comments:

Start Date: 11/11/2009

Required Date: 18/11/2009

Start Qty: 10.00

Required Qty: 10.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D3166-1RevA1		Manufactured	No			100	Each	11.0000	10.0000			



Basket Hoop



SAD 09-11-19

Warehouse Loc Qty Loc Code

Location

Main Warehouse

ST

4

52833

4

4

Main Warehouse

WA

7

51248

7

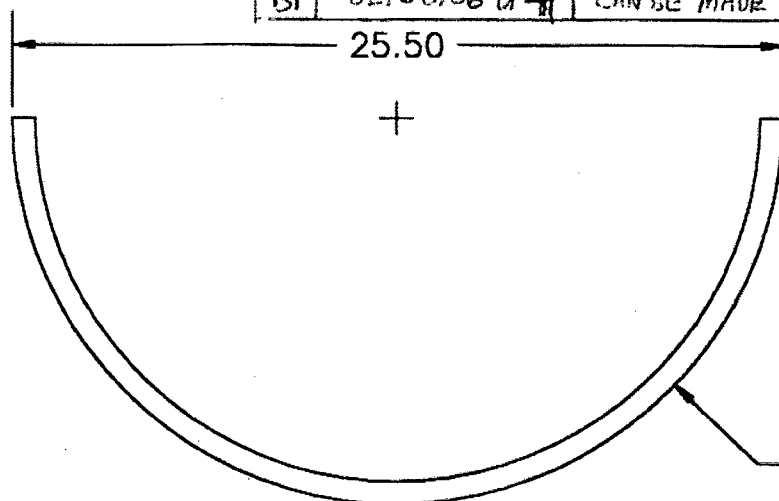
B53495 x 6

DART



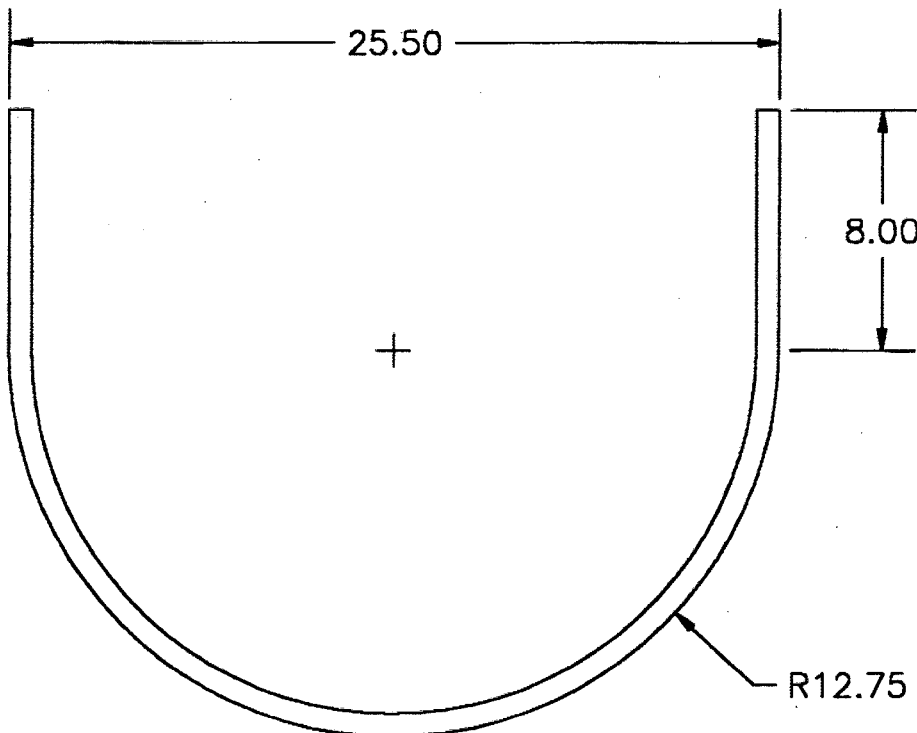
DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>BW</i>	APPROVED <i>BW</i>	DRAWING NO. D2235	REV. B SHEET 1 OF 1
DATE 94:12:16		TITLE BASKET RIBS	SCALE
BI	02.08.06 <i>U#</i>	CAN BE MADE FROM D3166-1	

RELEASED
R 960507




D2235-1

SHOP COPY
RETURN TO
ENGINEER
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK NO. 53660
PL 09-11-12



D2235-3

CAN BE MADE FROM D3166-1 
MATERIAL: 304/316 SS, 3/4 X 3/4 X 0.063 WALL SQR.